



INSTRUCTIONS

-J02874

REV. 05-19-2005

Kit Number 42997-04A

CUSTOM SHIFT LEVER KIT

General

This kit is designed for installation on 2004 and later XL883 and 1200R Model Motorcycles.

NOTE

In many cases, the rubber on the existing shifter peg may be destroyed during the removal process. You may want to consider replacing the footpeg with this kit. Footpegs are available at any Harley-Davidson Dealer.

NOTE

A Service Manual for your vehicle is available from any Harley-Davidson Dealer.

See Service Parts Illustration for kit contents.

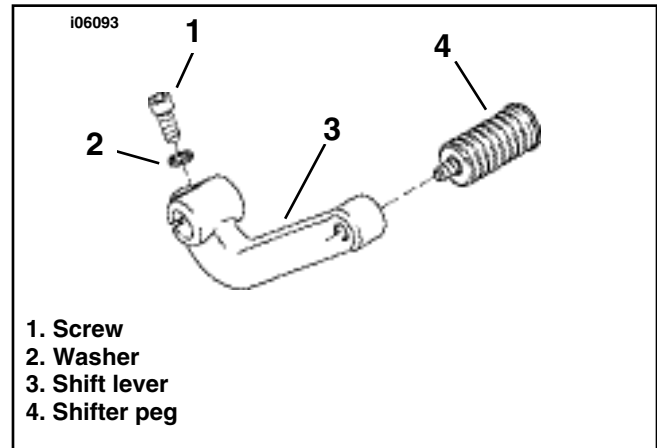


Figure 1. Shift Lever Components

Installation

1. See Figure 1. Remove shifter peg (4) from shift lever (3) by unthreading counterclockwise. If not damaged, save for installation.
2. Remove screw (1) and washer (2) securing shift lever (3) to shifter shaft. Pull lever straight off of knurled shaft.
3. See Service Parts Illustration. Obtain new shift lever (1) from kit and align shift lever for comfortable shifting. Install existing washer removed from step 1 and new screw (2). Tighten screw to 16-20 ft-lbs (21.7-27.1 Nm).
4. Install shifter peg removed in Step 1 or new peg.

CAUTION

Be sure to use the screw in this kit when installing the shift lever. Attempting to install the 1 in long bolt, removed from 2004 and later models, will protrude up from the top of the shifter lever.

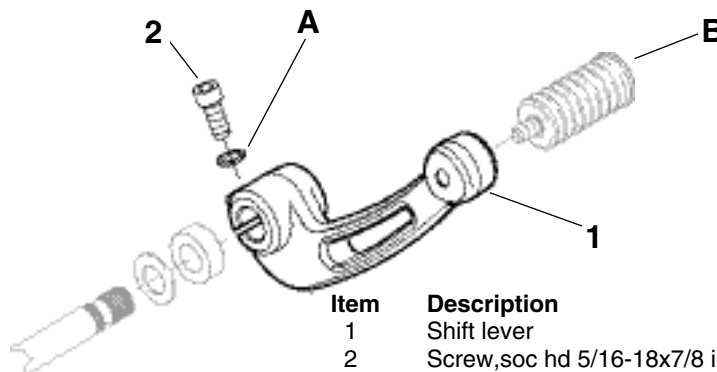


Service Parts

Part Number 42997-04A | Date 05/05

Custom Shift Lever Kit

i06093a



Item	Description	Part Number
1	Shift lever	Not sold
2	Screw, soc hd 5/16-18x7/8 in long	94333-91T
Stock Items:		
A	Rubber washer	Reference only
B	Shifter peg	Reference only