

SERVICE BULLETIN

M-851

March 2, 1982



INFORMATION UPDATE—ALL MODELS

Oil Tank Drain Plug Washer - All Models

The oil tank drain plug washer, Part No. 6700B, used in production has a very large I.D. The fiber washer, Part No. 26231-78, has a smaller I.D. and may be used to improve sealing between the drain plug and oil tank.

See Figure 1. When servicing a vehicle, you may substitute the fiber washer, Part No. 26231-78, that was used on the Big Twin oil pump relief tower plug.

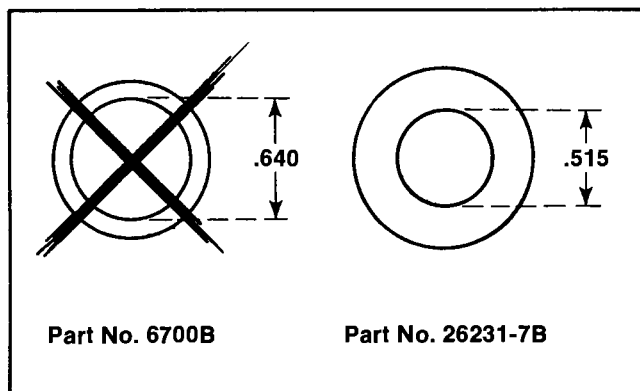


Figure 1. Drain Plug Washer

XL Exhaust System - 1980 Through 1982

Parts and Accessories has obsoleted the one-piece (welded) exhaust system used on XL models.

The one-piece rear exhaust pipe and muffler assembly, Part No. 65600-80A, and one-piece front exhaust pipe and muffler assembly, Part No. 65605-80A, will no longer be available after current stock is used up.

See Figure 2. When servicing an exhaust system on 1980 through 1982 XL models, the clamp-on two-piece system must be used. Refer to the following figure and parts list when ordering replacement exhaust system components.

CAUTION

When replacing the front or rear exhaust assembly on 1980 through 1981 models, the entire system must be replaced. Individual 1982 exhaust system parts cannot be interchanged with individual 1980 through 1981 exhaust system parts due to size differences.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
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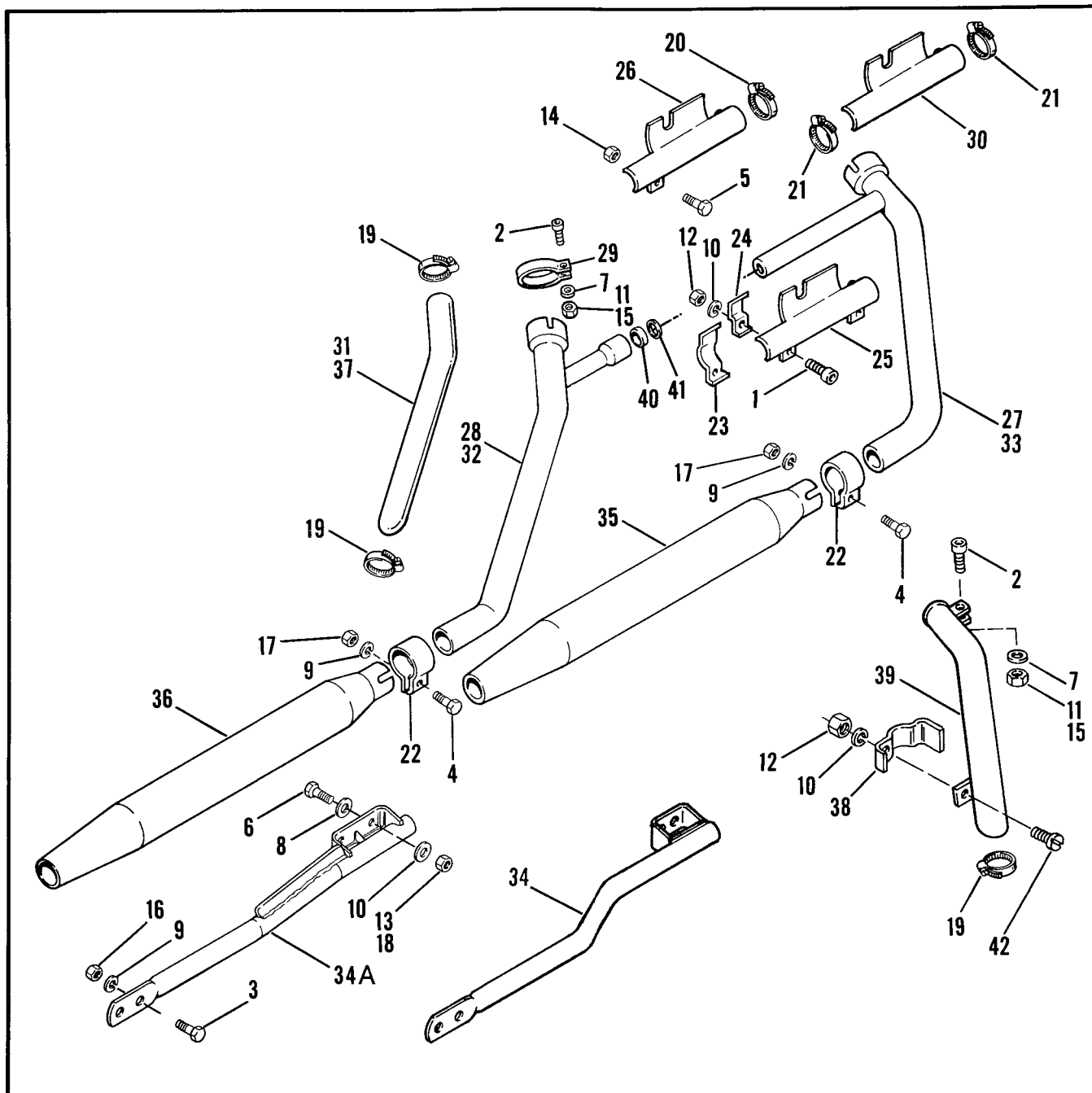


Figure 2. XL Exhaust System — 1980 and Later

INDEX NO.	PART NO.	N A M E	USED ON
1	1205	SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)	80 — XL, XLS
2	3210	SCREW, 5/16-18 hex. socket hd. (2)	81 to * — XL, XLS
	3789	SCREW, 1/4-20 x 3/4 socket fil. hd. (2)	80 — XL, XLS
3	3991	BOLT, 5/16-18 x 7/8 hex. hd.	80 to * — XL, XLS
4	4014W	BOLT, 5/16-24 x 1-1/4 hex. hd. (2)	80 to * — XL, XLS
5	4017	BOLT, 5/16-18 x 1 hex. hd.	Late 81 — XL, XLS
6	4380W	BOLT, 3/8-24 x 2 hex. hd. (2)	82 to * — XL, XLS
	4721	BOLT, 3/8-16 x 1-1/2 hex. hd.	80 & 81 — XL, XLS
7	6109	WASHER, 5/16 x 11/16 x 1/8 (2)	81 to * — XL, XLS
	6228W	WASHER, 1/4 x 1/2 x 1/16 (3)	80 — XL, XLS
8	6701	WASHER, 3/8 x 13/16 x 1/16 (4)	82 to * — XL, XLS
9	7041	LOCKWASHER, 5/16 (3)	80 to * — XL, XLS

INDEX NO.	PART NO.	N A M E	USED ON
10	7069	LOCKWASHER, No. 10 (2)	80 to Early 81 — XL, XLS
11	7531	LOCKNUT, 5/16-18 x 9/32 x 1/2 hex. (2)	81 to * — XL, XLS
12	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex. (4)	80 to Early 81 — XL, XLS
13	7633	NUT, No. 10-24 x 1/8 x 3/8 hex. (2)	80 & 81 — XL, XLS
14	7740	NUT, 5/16-18 x 1/4 x 1/2 hex. (2) (3 - Late 81)	81 — XL, XLS
15	7742	LOCKNUT, 1/4-20 x 7/32 x 7/16 hex. (2)	80 — XL, XLS
16	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex.	80 to * — XL, XLS
17	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2)	80 to * — XL, XLS
18	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.	82 to * — XL, XLS
19	9955	CLAMP, heat shield (3)	80 to * — XL, XLS
20	9964	CLAMP, heat shield	Late 81 — XL, XLS
21	10048	CLAMP, heat shield (2)	82 to * — XL, XLS
22	65276—62	CLAMP, muffler (2)	80 to * — XL, XLS
24	65411—75	CLAMP, crossover exhaust pipe guard — rear	80 to Early 81 — XL, XLS
24	65412—75	CLAMP, crossover exhaust pipe guard — front	80 to Early 81 — XL, XLS
25	65415—75	GUARD, crossover pipe	Early 80 — XL, XLS
	65419—80	GUARD, crossover pipe (black)	Late 80 — XL, XLS
26	65419—81	HEAT SHIELD, crossover pipe (black)	Late 81 — XL, XLS
27	65420—80	EXHAUST PIPE, front	80 & 81 — XL, XLS
28	65425—80	EXHAUST PIPE, rear	80 & 81 — XL, XLS
29	65519—52B	CLAMP	80 to * — XL, XLS
30	65532—82	HEAT SHIELD, crossover pipe (black) — with clamps	82 to * — XL, XLS
31	65540—81	HEAT SHIELD, rear — with clamps	81 to * — XL, XLS
32	65568—82	EXHAUST PIPE, rear	82 to * — XL, XLS
33	65569—82	EXHAUST PIPE, front	82 to * — XL, XLS
34	65599—80	SUPPORT, rear muffler	80 & 81 — XL, XLS
34A	65599—80A	SUPPORT, rear muffler	82 to * — XL, XLS
35	65605—82	MUFFLER, front	82 to * — XL, XLS
	65611—80	MUFFLER, front	80 & 81 — XL, XLS
36	65613—80	MUFFLER, rear	80 to * — XL, XLS
37	65702—68B	HEAT SHIELD, rear — with clamp	80 — XL, XLS
38	65713—61	CLAMP, front heat shield	80 — XL, XLS
39	65728—66A	HEAT SHIELD, front — with clamp	80 to 81 — XL, XLS
	65730—81	HEAT SHIELD, front — less clamp	81 to * — XL, XLS
40	65781—82	GASKET	82 to * — XL, XLS
41	65782—82	WASHER	82 to * — XL, XLS
42	67729—48	SCREW, shield (2)	80 — XL, XLS

NOTE: Asterisk (*) indicates part is used for latest 1982 model.

NOTE: Parts shown in bold print make up a complete 1982 exhaust system.