

Parts & Accessories Bulletin

February 23, 1988



PAB #370

NEW SCREAMIN' EAGLE EVOLUTION XL PERFORMANCE PARTS

Please review this bulletin carefully and route to your parts and service departments. File a copy in your Dealer Accessory Guide, section 7, for future reference.

Two new Screamin' Eagle parts will soon be available to assist you in obtaining optimum performance from Evolution XL models. They are as follows:

A) P/N 32429-87

Evolution XL Performance Ignition Module

Model Application: See Chart below

Available March, 1988

WILL NOT BE SAMPLED

Pricing:	Dealer Net	\$ 65.10
	Suggested Retail	\$108.50
	Dealer Margin	40%

This new ignition module was developed to give optimum performance and driveability on 883 engines which have been upgraded to 1200cc using Harley-Davidson's piston kit P/N 16140-87.

Testing has also shown this module to perform better than our existing Evolution XL Performance Ignition Module P/N 32429-86 when installed on 1988 XL-883/1200 models. Since selecting the proper ignition module is contingent on which style combustion chambers the engine has (bathtub vs. spherical), the following chart should be used:

<u>MODEL</u>	<u>PROPER IGNITION MODULE</u>
1986 883/1100	Use P/N 32429-86
1986 883 Models upgraded to 1200cc Pistons	Use P/N 32429-87
1987 883/1100	Use P/N 32429-87 only if cylinder head exhaust port is marked with a 1" tall letter "F" or "R". These letters indicate spherical combustion chambers. If cylinder head exhaust ports <u>are not</u> marked with "F" or "R", use P/N 32429-86.
1987 883 Models upgraded to 1200cc Pistons	Use P/N 32429-87
1988 883/1200	Use P/N 32429-87 for all applications, including 883 models upgraded to 1200cc pistons.

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FILE IN ACCESSORY GUIDE FOR FUTURE REFERENCE

B) P/N 25629-88

Combustion Chamber Template Kit for upgrading 883 Models to 1200cc Pistons

Model Application: '86-'88 XL-883

Available April, 1988

WILL NOT BE SAMPLED

Pricing:	Dealer Net	\$2.70
	Suggested Retail	\$4.50
	Dealer Margin	40%

The kit contains a plastic spherical shape template and complete instructions explaining the necessary combustion chamber rework to upgrade 883cc engines into 1200cc displacement. The template insures proper compression with our 1200cc Piston Kit P/N 16140-87.

Both of the above listed parts covered in this bulletin will appear in the upcoming Spring 1988 Accessories Catalog, which will soon be available. Since these parts will not be sampled, please place your order today to help us plan your requirements for 1988.

NOTE: SCREAMIN' EAGLE HIGH-PERFORMANCE ENGINE PARTS MAY NOT BE USED ON PUBLIC ROADS AND IN SOME CASES MUST BE RESTRICTED TO CLOSED COURSE COMPETITION. ENGINE RELATED PERFORMANCE PARTS ARE INTENDED FOR THE EXPERIENCED RIDER ONLY.

Thank you.