## Parts & Accessories Bulletin

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## KERKER EXHAUST KIT PART NUMBER 65211-86

This bulletin refers to Harley-Davidson high performance exhaust system, part no. 65211-86. This procedure is to aid in the removal of the muffler baffle for servicing of the baffle packing material.

- Remove the three socket head screws that fasten the muffler tip to the end
  of the muffler.
- 2. Grip muffler tip and try to turn it off by hand. If tip is too tight go to the next step
- 3. Remove muffler from vehicle.

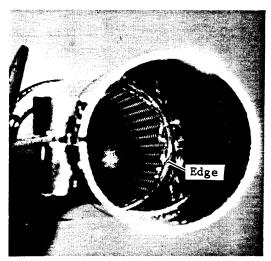


Figure 1. Baffle Edge

4. See Figure 1. From inlet end of muffler determine edge of baffle (approximately five (5) inches below muffler edge). Obtain a length of pipe or rod at least eight (8) inches long and a hammer. Using pipe to catch the edge of baffle, pound baffle out from inlet end of muffler alternating hammer blows from one side of baffle to the other until muffler tip comes off.

## CAUTION

Do not attempt to force the muffler tip out by pounding on the blocking plate, located towards the outlet end of the muffler. The spot welds holding this plate to the baffle are not strong enough to absorb hammer blows of sufficient force to force the muffler tip out, instead, the blocking plate will come loose from the baffle and require a welding repair.

