



HARLEY-DAVIDSON

PARTS & ACCESSORIES BULLETIN

JANUARY 10, 1984

P&A #213

NOTE: THE 1979-1984 XL MODELS PARTS CATALOG, PART NUMBER 99451-84, CONTAINS AN ERROR IN THE USED ON INFORMATION IN THE CRANKCASE SECTION 5-2. PAGE 15 IS REPRODUCED BELOW WITH CORRECTIONS UNDERLINED. PLEASE REFER TO THIS BULLETIN WHENEVER ORDERING CRANKCASES OR SUB-COMPONENTS.

CRANKCASE (CONT'D)

XL5-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	42	16218-52	WASHER, engine front mounting - lower (6; 7 - 82 & Later)	79 to * - XL, XLCH, XLS, XLX
	43	16230-52	SPACER, engine front mounting - lower (2)	79 to 81 - XL, XLCH, XLS
		16230-81	SPACER, engine front mounting - lower (2)	Early 82 - XL, XLS
		16230-81A	SPACER, engine front mounting - lower (2)	Late 82 to * - XL, XLS, XLX
	44	16235-52	BOLT, engine front mounting - upper, 5-1/4 long	79 to * - XL, XLCH, XLS, XLX
	45	16237-57	BOLT, engine front mounting - front, 6-13/16 long (2)	79 to * - XL, XLCH, XLS, XLX
	46	16240-82	BUSHING (2)	82 to * - XL, XLS, XLX
	47	16830-72	STUD, cylinder base, 2-11/32 long (8)	79 to * - XL, XLCH, XLS, XLX
	48	24480-84	CRANKCASE SET	Late 84 to * - XL, XLS, XLX
		24490-79A	CRANKCASE SET	79 & 80 - XLS
		24490-81A	CRANKCASE SET	81 - XLS
		24527-75B	CRANKCASE SET	79 & 80 - XL, XLCH
NOTE: To use the following on 81 vehicles use 16203-67A rear engine mount, on 82 & 83 vehicles use 16203-82A rear engine mount.				
		24490-82	CRANKCASE SET (painted)	82 - XLS
		24527-81A	CRANKCASE SET	81 - XL
		24527-82A	CRANKCASE SET	<u>82 to Early 84 - XL, XLS, XLX</u>
	49	24578-57	DOWEL PIN (2)	79 to * - XL, XLCH, XLS, XLX
	50	24648-77	ROLLER BEARING AND INNER RACE, gear shaft	79 to * - XL, XLCH, XLS, XLX
	51	24729-74	ROLLER BEARING, sprocket shaft	79 to * - XL, XLCH, XLS, XLX
	52	24752-75	STUD, left footrest	79 - XL, XLCH, XLS
	53	24754-75	DOWEL BUSHING (4 - 80 & Earlier)	79 to * - XL, XLCH, XLS, XLX
	54	24817-52	STUD (3)	79 to Early 82 - XL, XLCH, XLS
		24825-82	STUD	83 to * - XL, XLS, XLX
	55	24920-67	CLAMP, oil hose	79 to * - XL, XLCH, XLS, XLX
	56	25424-80	CHAIN COVER (black)	80 - XLS
		25424-81	CHAIN COVER (black)	81 & 82 - XLS
		25430-81	CHAIN COVER (polished)	81 to Early 84 - XL; 83 & Early 84 - XLS
		25433-83	CHAIN COVER (aluminum finish)	83 & Early 84 - XLX
	57	26272-81	FITTING, oiler	81 to * - XL, XLS, XLX
	58	34035-52	SEAL, shifter lever shaft	79 to * - XL, XLCH, XLS, XLX
	59	34624-77	GASKET, left footrest stud boss	79 to * - XL, XLCH, XLS, XLX
	60	34742-77A	CAP, transmission filler & clutch adjustment (2)	79 to * - XL, XLCH, XLS, XLX
	61	34744-77	FITTING, crankcase vent	79 & 80 - XL, XLCH, XLS
	62	34844-57B	COVER, transmission	Early 79 - XL, XLCH, XLS
		34847-79	COVER, transmission	Late 79 to * - XL, XLCH, XLS
	62A	34880-77B	STUD, mounting kit	83 to * - XL, XLS, XLX
		34886-82	MOUNTING STUD	83 to * - XL, XLS, XLX
	63	34941-79	CHAIN COVER, (gray)	79 - XLS
		34949-75A	CHAIN COVER	79 & 80 - XL, XLCH
	64	34955-75	GASKET, chain cover	79 to * - XL, XLCH; 79, 83 to * - XLS, XLX
	65	34961-77	TRANSFER, "Sportster"	79 & 80 - XL, XLCH
		34962-79	TRANSFER, "1000"	79 & 80 - XLS
	66	34966-80	GASKET, chain cover (black)	80 to 82 - XLS
	67	35151-74	OIL SEAL, sprocket shaft	79 to * - XL, XLCH, XLS, XLX
	68	40520-63	BUSHING, shifter shaft (in right crankcase)	79 to * - XL, XLCH, XLS, XLX
	69	42449-80	STUD, left footrest	80 to * - XL, XLS
	70	45830-48	PIPE PLUG	79 to * - XL, XLCH, XLS, XLX
	71	60348-65A	DRAIN PLUG, 1/2-20 (magnetic)	79 to * - XL, XLCH, XLS, XLX
	72	62661-67	CLAMP, oil hose	79 to Early 83 - XL, XLCH, XLS
	73	63858-49	GASKET, oil level screw	79 to * - XL, XLCH, XLS, XLX