



NOTE: THE FOLLOWING BULLETIN COVERS THE UNIQUE NEW PARTS ON THE LATE 1984 IMPROVED XL MODELS. FOR ALL OTHER PARTS INFORMATION PLEASE REFER TO THE SPECIFIC MODEL IN THE 1979-1984 XL MODEL PARTS CATALOG — PART NUMBER 99451-84. ADDITIONAL COPIES OF THIS BULLETIN ARE AVAILABLE FROM THE TECHNICAL COMMUNICATIONS DEPARTMENT. MENTION P&A #211 IN YOUR WRITTEN REQUEST.

XL — LATE 1984 PARTS

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
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ROCKER ARMS, COVER AND BRACKETS

6109	WASHER, upper front engine mounting bracket (2)	Late 84 to * — XL, XLS, XLX
6701	WASHER, upper front engine mounting bracket (2)	Late 84 to * — XL, XLS, XLX
7041	LOCKWASHER, upper front engine mounting bracket (2)	Late 84 to * — XL, XLS, XLX

CRANKCASE

4319	BOLT, front engine mounting (4)	Late 84 to * — XL, XLS, XLX
6026	WASHER, front engine mounting (6)	Late 84 to * — XL, XLS, XLX
6701	WASHER, rear engine mounting (4)	Late 84 to * — XL, XLS, XLX
7780	LOCKNUT, front engine mounting (6)	Late 84 to * — XL, XLS, XLX
16210—81	PLATE, front engine mounting — lower right	82 to Early 84 — XL, XLS, XLX
16210—84	PLATE, front engine mounting — lower right	Late 84 to * — XL, XLS, XLX
16212—84	PLATE, front engine mounting — lower left	Late 84 to * — XL, XLS, XLX
16213—81	PLATE, front engine mounting — lower left	82 to Early 84 — XL, XLS, XLX
24480—84	CRANKCASE SET	Late 84 to * — XL, XLS, XLX
24527—82A	CRANKCASE SET	82 to Early 84 — XL, XLS, XLX
25430—84	CHAIN COVER (polished)	Late 84 to * — XL, XLS
25433—84	CHAIN COVER (painted)	Late 84 to * — XLX
62123—66	CUSHION, front engine mounting	Late 84 to * — XL, XLS, XLX

GEARCASE

25207—84	COVER, gearcase (painted)	Late 84 to * — XLX
25208—84	COVER, gearcase (polished)	Late 84 to * — XL, XLS
25482—84	CAM GEAR SET (matched)	Late 84 to * — XL, XLS, XLX

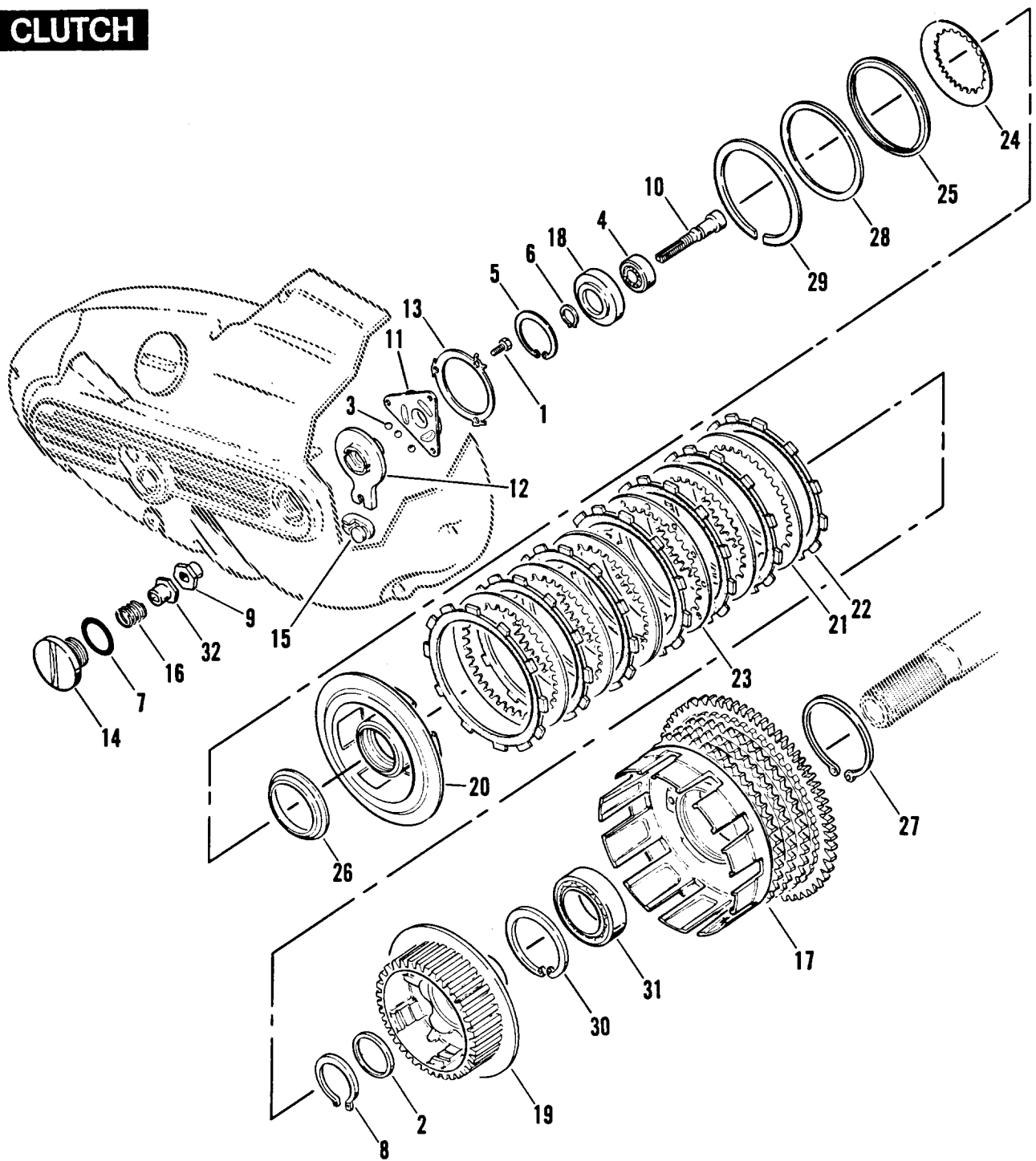
ALTERNATOR & REGULATOR

6716	WASHER, regulator mounting (2)	Late 84 to * — XL, XLS, XLX
11740	SCREW, Torx, stator mounting (4)	Late 84 to * — XL, XLS, XLX
29967—84	STATOR	Late 84 to * — XL, XLS, XLX
29969—84	STATOR MOUNT	Late 84 to * — XL, XLS, XLX
74523—84	REGULATOR	Late 84 to * — XL, XLS, XLX

TRANSMISSION

857	SCREW, transmission sprocket	Late 84 to * — XL, XLS, XLX
7855W	NUT, transmission sprocket	Late 84 to * — XL, XLS, XLX
8888	BEARING, countershaft low gear	Late 84 to * — XL, XLS, XLX
9118	BEARING	Late 84 to * — XL, XLS, XLX
11047	RETAINING RING, mainshaft ball bearing — outer	Late 84 to * — XL, XLS, XLX

CLUTCH



RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
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TRANSMISSION (CONT'D)

NOTE: THE FOLLOWING PARTS ARE NOT ILLUSTRATED.

34908—83A	SPROCKET COVER (painted)	Late 84 to *	— XLX
34911—81A	SPROCKET COVER (polished)	Late 84 to *	— XL, XLS
35036—84	MAINSHAFT	Late 84 to *	— XL, XLS, XLX
35041—84	BEARING RACE, mainshaft	Late 84 to *	— XL, XLS, XLX
35112—84	RETAINING RING, mainshaft ball bearing — inner	Late 84 to *	— XL, XLS, XLX
35208—84	MAINSHAFT SPROCKET	Late 84 to *	— XL, XLS, XLX
35380—84	THRUST WASHER, mainshaft — right (0.0965")	Late 84 to *	— XL, XLS, XLX
35381—84	THRUST WASHER, mainshaft — right (0.0905")	Late 84 to *	— XL, XLS, XLX
35382—84	THRUST WASHER, mainshaft — right (0.0845")	Late 84 to *	— XL, XLS, XLX
35383—84	THRUST WASHER, mainshaft — right (0.0795")	Late 84 to *	— XL, XLS, XLX
35384—84	THRUST WASHER, mainshaft — right (0.0725")	Late 84 to *	— XL, XLS, XLX
35385—84	THRUST WASHER, mainshaft — right (0.0675")	Late 84 to *	— XL, XLS, XLX
35613—84	COUNTERSHAFT	Late 84 to *	— XL, XLS, XLX
35760—84	COUNTERSHAFT LOW GEAR, 17T.	Late 84 to *	— XL, XLS, XLX
35845—84	THRUST WASHER, countershaft low gear — left (0.047")	Late 84 to *	— XL, XLS, XLX
35846—84	THRUST WASHER, countershaft low gear — left (0.056")	Late 84 to *	— XL, XLS, XLX
35847—84	THRUST WASHER, countershaft low gear — left (0.066")	Late 84 to *	— XL, XLS, XLX
35848—84	THRUST WASHER, countershaft low gear — left (0.080")	Late 84 to *	— XL, XLS, XLX
37448—84	CLUTCH GEAR, includes 35216-79 THRUST WASHER & (2) 35961-52 BEARING	Late 84 to *	— XL, XLS, XLX

CLUTCH

1	3583	BOLT, clutch ramp lockplate	Late 84 to *	— XL, XLS, XLX
2	5707	SPACER, clutch hub	Late 84 to *	— XL, XLS, XLX
3	8873	BALL, ramp assembly (3)	Late 84 to *	— XL, XLS, XLX
4	8885	BEARING	Late 84 to *	— XL, XLS, XLX
5	11045	RETAINING RING, guide	Late 84 to *	— XL, XLS, XLX
6	11046	RETAINING RING, clutch adjusting screw	Late 84 to *	— XL, XLS, XLX
7	11139	O-RING, chain cover plug	Late 84 to *	— XL, XLS, XLX
8	11164	RETAINING RING, clutch hub bearing	Late 84 to *	— XL, XLS, XLX
9	11730	NUT, well-type, clutch adjusting screw	Late 84 to *	— XL, XLS, XLX
10	11735	ADJUSTMENT SCREW, clutch	Late 84 to *	— XL, XLS, XLX
11	25408—84	RAMP, inner	Late 84 to *	— XL, XLS, XLX
12	25409—84	RAMP, outer	Late 84 to *	— XL, XLS, XLX
13	25448—84	LOCKPLATE, clutch ramp	Late 84 to *	— XL, XLS, XLX
14	34742—77A	FILLER PLUG, chain cover	Late 84 to *	— XL, XLS, XLX
15	34920—84	COUPLING, chain cover	Late 84 to *	— XL, XLS, XLX
16	36715—84	SPRING, clutch adjustment	Late 84 to *	— XL, XLS, XLX
17	36720—84	CLUTCH SPROCKET ASSEMBLY	Late 84 to *	— XL, XLS, XLX
18	36730—84	GUIDE, bearing	Late 84 to *	— XL, XLS, XLX
19	36785—84	CLUTCH HUB	Late 84 to *	— XL, XLS, XLX
20	36786—84	PRESSURE PLATE	Late 84 to *	— XL, XLS, XLX
21	36787—84	DRIVEN PLATE (5)	Late 84 to *	— XL, XLS, XLX
22	36788—84	DRIVE PLATE (7)	Late 84 to *	— XL, XLS, XLX
23	36789—84	SPRING PLATE, center	Late 84 to *	— XL, XLS, XLX
24	36792—84	SPRING, pressure plate	Late 84 to *	— XL, XLS, XLX
25	36793—84	SEAT, spring — center	Late 84 to *	— XL, XLS, XLX
26	36794—84	SEAT, spring — inner	Late 84 to *	— XL, XLS, XLX
27	36795—84	RETAINING RING, clutch hub	Late 84 to *	— XL, XLS, XLX
28	36796—84	SEAT, spring — outer	Late 84 to *	— XL, XLS, XLX
29	36797—84	RETAINING RING, pressure plate	Late 84 to *	— XL, XLS, XLX
30	36798—84	RETAINING RING, clutch hub	Late 84 to *	— XL, XLS, XLX
31	36799—84	BEARING, clutch	Late 84 to *	— XL, XLS, XLX
32	36802—84	LOCKPLATE, well-type, filler plug	Late 84 to *	— XL, XLS, XLX

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
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SHIFTER

3854		BOLT, shifter cam lock	Late 84 to * — XL, XLS, XLX
29980—84		SPRING, shifter cam follower	Late 84 to * — XL, XLS, XLX
34063—84		SHIFTER CAM FOLLOWER	Late 84 to * — XL, XLS, XLX
34141—84		SHAFT, shifter fork	Late 84 to * — XL, XLS, XLX

CLUTCH CONTROL

7753		NUT, clutch cable to chain cover	Late 84 to * — XL, XLS, XLX
38619—84		CABLE, clutch control — 47-5/16"	Late 84 to * — XL, XLS
38626—84		CABLE, clutch control — 42-5/16"	Late 84 to * — XLX

FRAME, REAR FORK AND JIFFY STAND

3518		BOLT, jiffy stand	Late 84 to * — XL, XLS, XLX
3787		BOLT, jiffy stand cushion	Late 84 to * — XL, XLS, XLX
6703		WASHER, jiffy stand cushion	Late 84 to * — XL, XLS, XLX
7686		LOCKNUT, jiffy stand cushion	Late 84 to * — XL, XLS, XLX
10062		CUSHION, jiffy stand — clamped on frame	Late 84 to * — XL, XLS, XLX
41836—58		SPRING, jiffy stand	Late 84 to * — XL, XLS, XLX
47150—84		FRAME, with steering head bearing cup	Late 84 to * — XL, XLS, XLX
50006—84		JIFFY STAND	Late 84 to * — XL, XLS, XLX
50038—84		BRACKET, jiffy stand	Late 84 to * — XL, XLS, XLX

FOOTRESTS

4721		BOLT, driver footrest mounting (2)	Late 84 to * — XLS
6334		WASHER, driver footrest bracket mounting (2)	Late 84 to * — XLS
7778		LOCKNUT, driver footrest mounting (2)	Late 84 to * — XLS
49118—84		BRACKET, driver footrest mounting — right	Late 84 to * — XLS
49121—84		BRACKET, driver footrest mounting — left	Late 84 to * — XLS
50912—72		SPRING WASHER, footrest (2)	Late 84 to * — XL, XLS, XLX

SHOCK ABSORBERS

6416		WASHER, top shock absorber mounting (2)	Late 84 to * — XL, XLS, XLX
7680W		LOCKNUT, top shock absorber mounting (2)	Late 84 to * — XL, XLS, XLX

HANDLEBAR AND THROTTLE CONTROL

56105—84		STUD, handlebar mounting (2)	84 to * — XL, XLX
56397—74C		THROTTLE ADJUSTING KIT	Late 84 to * — XL, XLS, XLX
56402—83A		ADJUSTING SCREW, throttle	Late 84 to * — XL, XLS, XLX

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
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OIL TANK & FILTER

4392		BOLT, oil filter mounting (2)	Late 84 to * — XL, XLS, XLX
6016		WASHER, oil filter mounting (2)	Late 84 to * — XL, XLS, XLX
10020A		CLAMP, oil filter fitting (2)	Late 84 to * — XL, XLS, XLX
26205—84		MOUNTING BRACKET, oil filter	Late 84 to * — XL, XLS, XLX
26916—84		PLUG, crankcase breather	Late 84 to * — XL, XLS, XLX
26917—84		TUBE FITTING, crankcase breather	Late 84 to * — XL, XLS, XLX
33115—79		FITTING, 3/4-16 threaded both ends	Late 84 to * — XL, XLS, XLX
63533—41		FITTING, oil filter	Late 84 to * — XL, XLS, XLX
63540—62		FITTING, oil filter	Late 84 to * — XL, XLS, XLX
63805—80		OIL FILTER	Late 84 to * — XL, XLS, XLX

NOTE: Hoses are sold only in bulk lengths under the following part numbers. Cut to required lengths.
 63500—68 HOSE, oil filter to oil tank

Late 84 to * — XL, XLS, XLX

SPEEDOMETER AND TACHOMETER

67048—83	CABLE ASSEMBLY, speedometer	Late 84 to * — XLS
67052—78A	CABLE ASSEMBLY, speedometer	Late 84 to * — XL, XLX

TAIL LAMP, TURN SIGNALS AND INDICATOR LAMPS

68466—84	INDICATOR LAMP, generator — includes 68608-83 SPEEDNUT	Late 84 to * — XL, XLS, XLX
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WIRING & MISCELLANEOUS ELECTRICAL

70135—84	MAIN WIRING HARNESS	Late 84 to * — XL, XLS, XLX
72275—74	CONNECTOR TAB, 2 terminal, headlamp housing wiring (3)	Late 84 to * — XL, XLS, XLX
72277—74	CONNECTOR TAB, 3 terminal, headlamp housing wiring (2)	Late 84 to * — XL, XLS, XLX