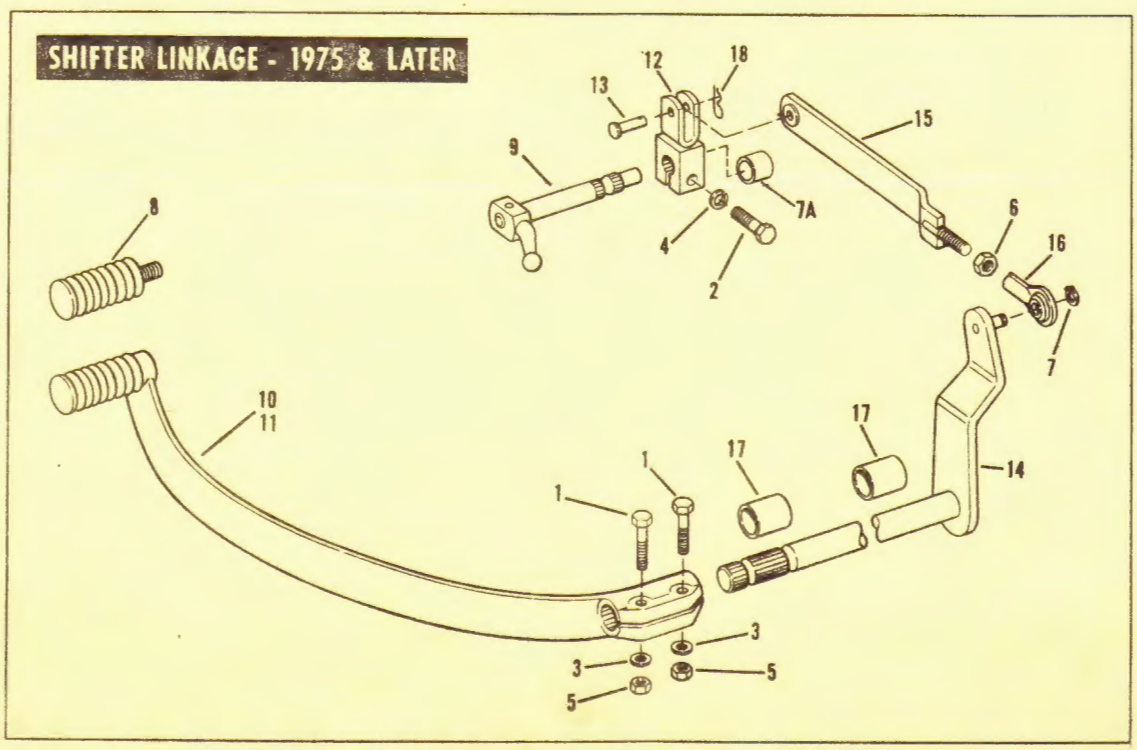
AMF | HARLEY-DAVIDSON **PARTS & ACCESSORIES BULLETIN**

November 22, 1974

Following is a list and exploded view covering parts for the shifter linkage on 1975 XL/XLCH-1000 models.

INDEX NO.	PART NO.	NAME
1	2818	BOLT, shifter lever, 5/16 - 18 x 1-1/2 hex. hd. (2)
2	2871W	BOLT, shifter shaft lever, 5/16 - 18 x 1-1/4 hex. hd.
3	6702	WASHER, shifter lever, 5/16 x 11/16 x 1/16 (2)
4	7041	LOCKWASHER, shifter shaft lever, 5/16
5	7739	LOCKNUT, shifter lever, 5/16 - 18 x 11/32 x 1/2 hex. (2)
6	7744	NUT, shifter link, 5/16 - 24 x 3/16 x 1/2 hex.
7	11016	RETAINING RING, shifter link
	25205-75	COVER, gearcase (XLCH)
	25211-75	COVER, gearcase (XL)
7A	34037-75	BUSHING, shifter shaft
8	34611-65	RUBBER PEDAL, only
9	34627-75	SHAFT, shifter - splined
10	34660-75	SHIFTER LEVER ASSEMBLY
11	34666-75	SHIFTER LEVER, only
12	34670-75	LEVER, shifter shaft - splined
13	42269-30	PIN, shifter link
14	42548-75	CROSS SHAFT, shifter
15	42583-75	SHIFTER LINK, with stud
16	42585-75	PIVOT END, shifter link
17	47757-52	BUSHING, shifter cross shaft
18	90906-52	CLIP, shifter link